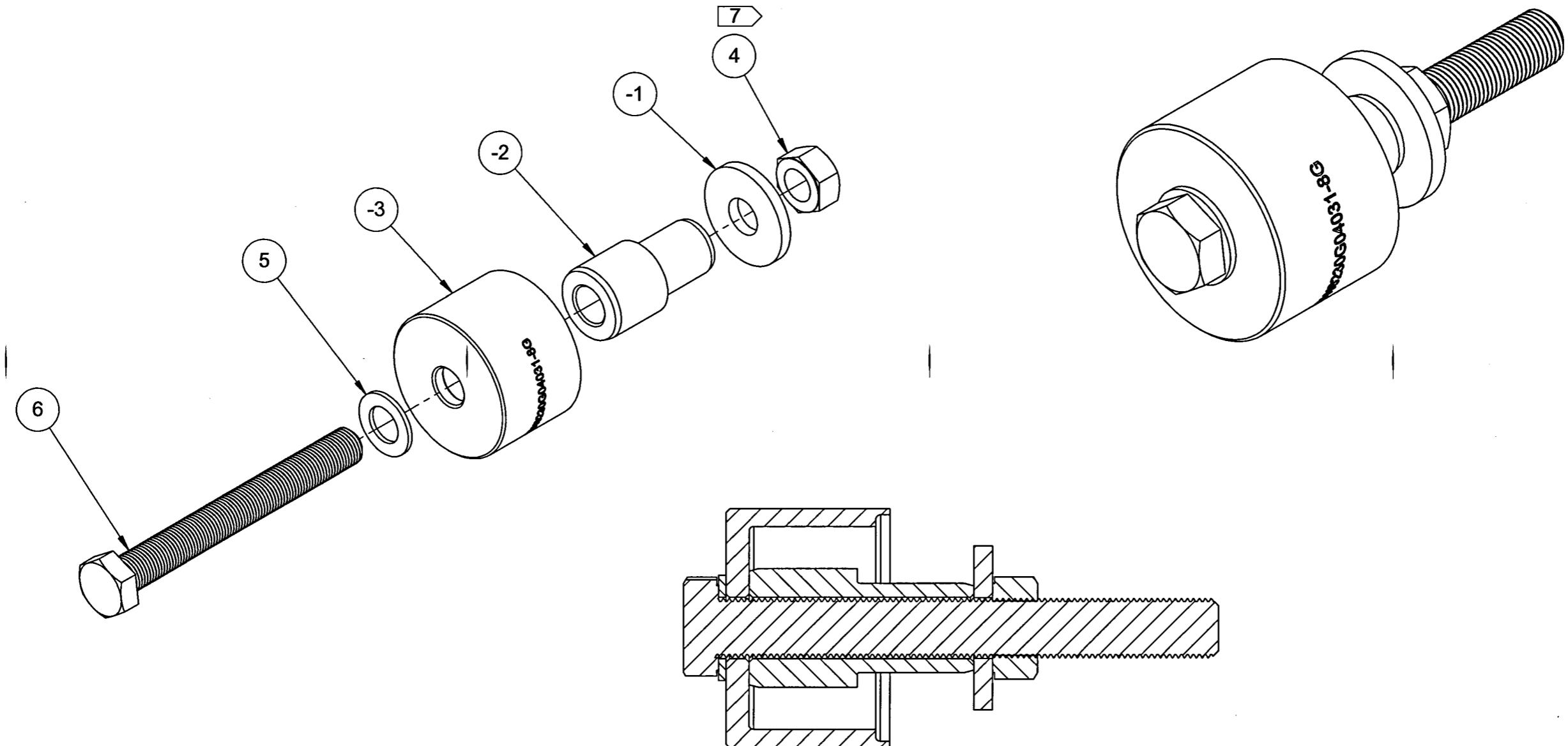


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6230G04031-8G-1	BRONZE WASHER
-2	1	RBW6230G04031-8G-2	GUIDE
-3	1	RBW6230G04031-8G-3	SPACER
4	1	AN315-8R	HEX NUT 1/2"-20
5	1	NAS1149F0863P	WASHER 1/2"
6	1	McMaster#92620A753 or EQUIV.	HEX BOLT 1/2"-20 x 4-1/2" LG. FULL THREAD GRADE 8

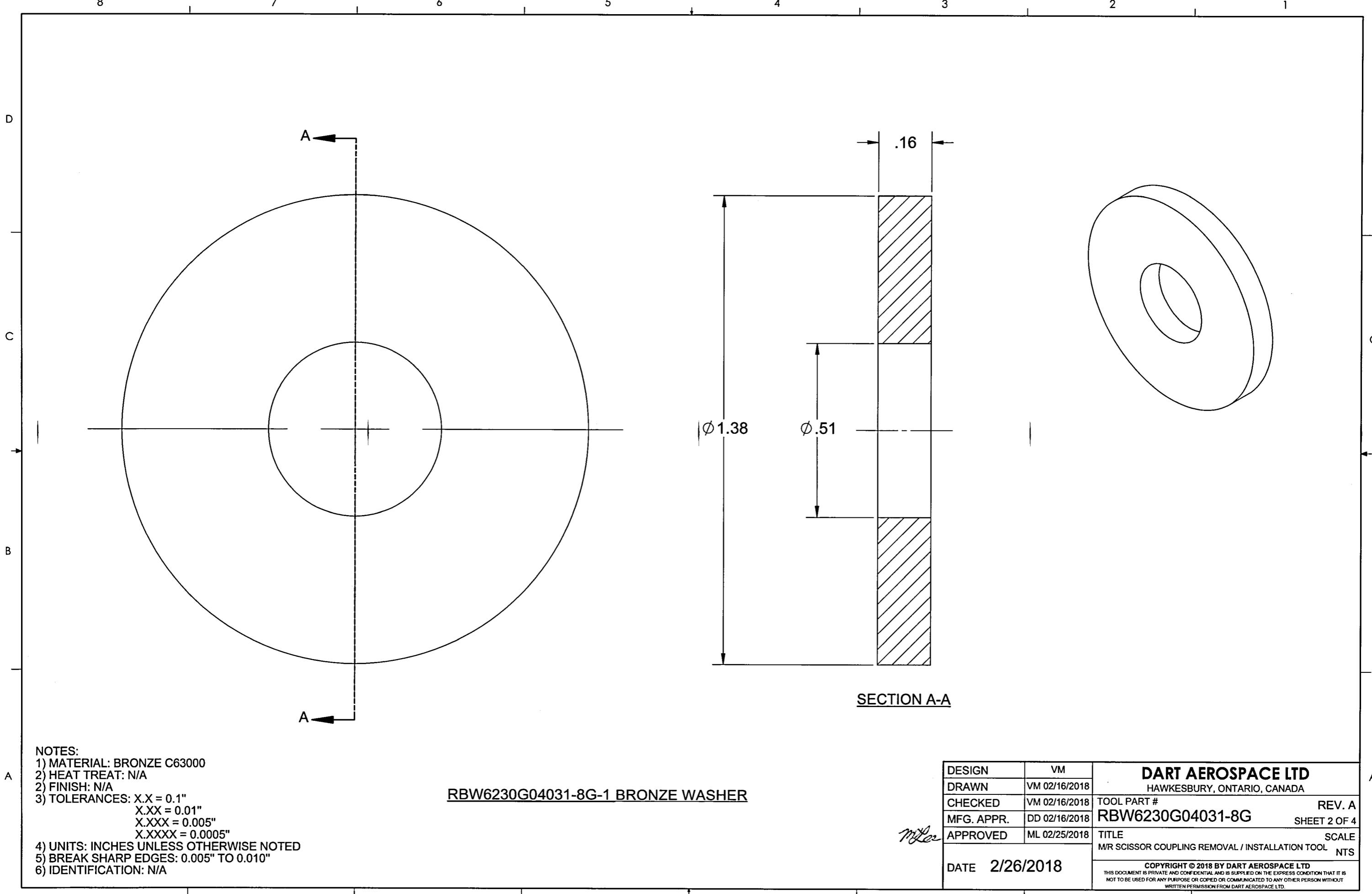


NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A

3) TOLERANCES: X.X = 0.1"
 X.XX = 0.01"
 X.XXX = 0.005"
 X.XXXX = 0.0005"
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) ASSEMBLE AS SHOWN, INSTALL ITEM 4 HAND TIGHT

RBW6230G04031-8G M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL

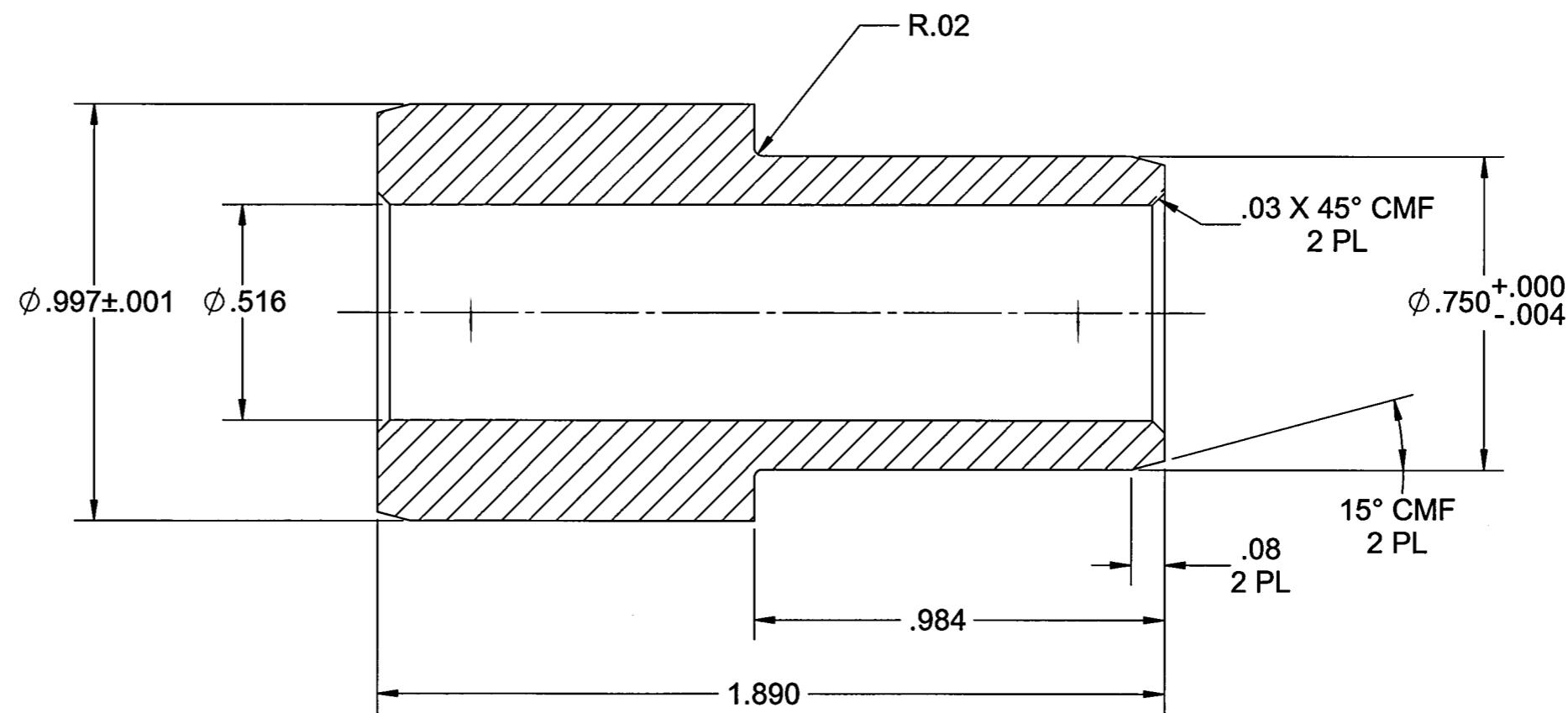
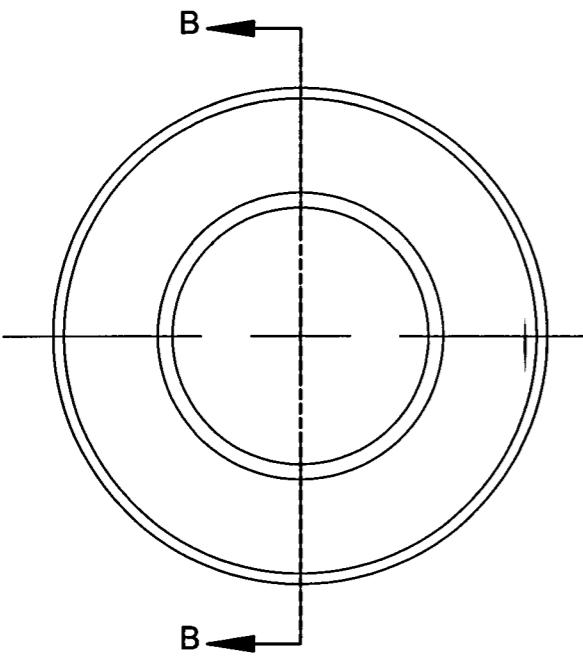
A	NEW ISSUE (OEM REDRAWN)	18-533	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	RBW6230G04031-8G	SHEET 1 OF 4
APPROVED	ML 02/25/2018	TITLE	SCALE
		M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL NTS	
DATE 2/26/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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RBW6230G04031-8G-2 GUIDE

NOTES:

- 1) MATERIAL: 4140/4142
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) SPEC: ASTM B633 TYPE II, SC 2
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM 02/16/2018	
CHECKED	VM 02/16/2018	
MFG. APPR.	DD 02/16/2018	
APPROVED	ML 02/25/2018	
DATE	2/26/2018	

TOOL PART # **RBW6230G04031-8G** REV. A
SHEET 3 OF 4
TITLE M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL NTS
SCALE
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